

TOC - 3400

TOC for Plant Waste Water



EPCC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

Analytical Technologies Limited

An ISO 9001 Certified Company

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►► **Product Introduction**

TOC 3400 analyzer has been designed for the automatic measurement of total organic carbon in water, on different types of matrix, using the EPA approved method based on UV persulfate oxidation and detection of generated carbon dioxide using a Non Dispersive Infrared Analyzer. This method also meets requirements of European ISO/CEN guidelines; the analyzer is conformed to EPA, DIN, CE, ASTM, NAMUR regulations .

►► **MAIN APPLICATIONS**

Industrial wastewater; industrial effluents; laboratory measurement; effluent and influent monitoring; boiler feed water; condensate and cooling water; drinking water; surface water; sea water .

►► **SELF CLEANING**

An autoclean function is performed at the end of each analysis, to clean-up the hydraulic circuit.

►► **BUILT-IN AIR GENERATOR**

An internal air compressor produces the carrier gas for oxidation and detection stages. The air is purified with an internal soda lime filter. Using this equipment, there is no need of external air treatment system and compressor air as requested utility, like traditional analyzers.

►► **DIGITAL FLOW-METER**

The carrier gas flow is controlled by a digital flowmeter. The flow (cc/min) is displayed and controlled by the analyzers. In case of non correct values (leakage or blockage), the analyzer stops automatically and displays a fault alarm "gas reactor fail".

►► **FEATURES AND BENEFITS**

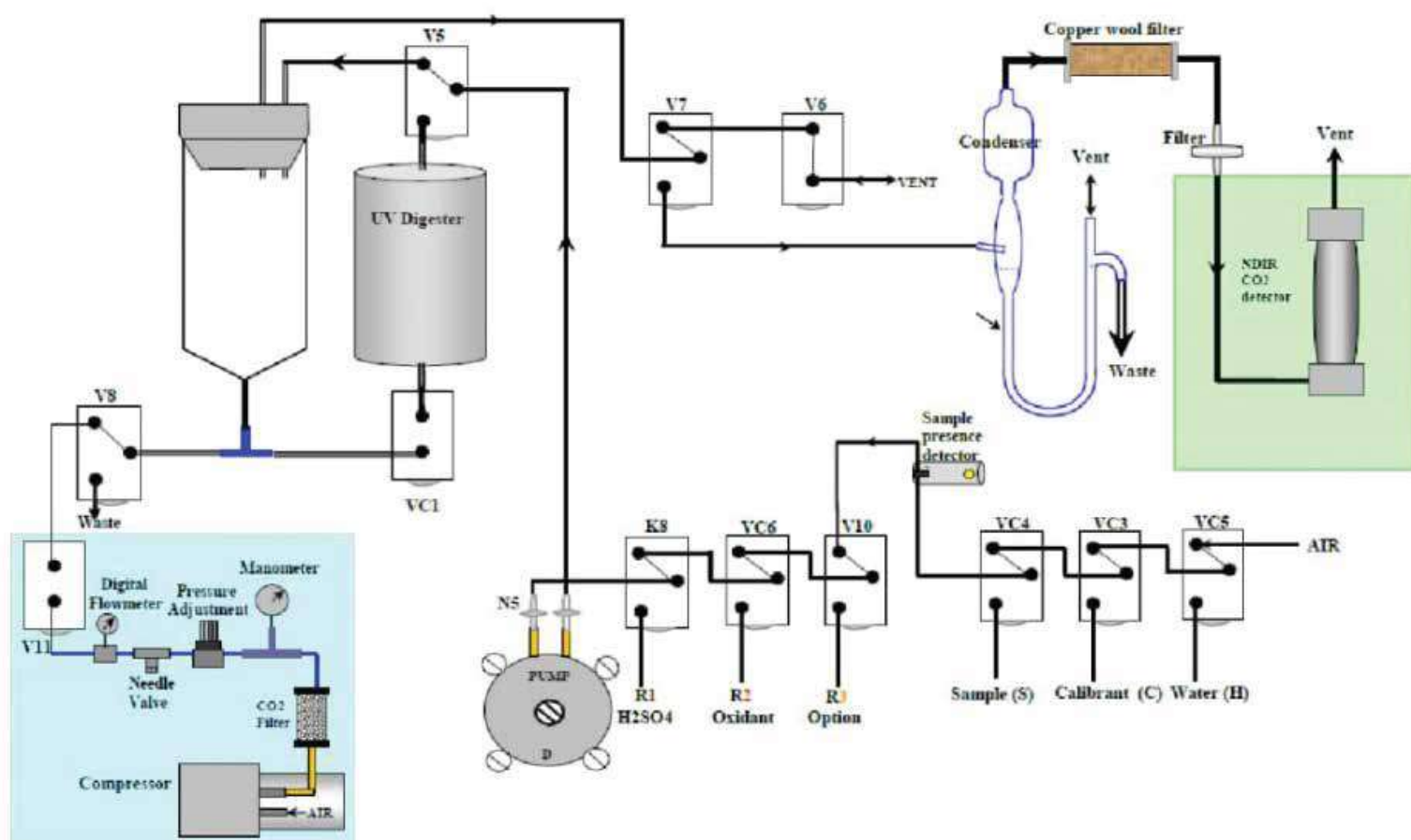
- Compact case, easy to be installed
- Fast response, high precision and repeatability.
- High stability NDIR detector.
- Batch analysis with programmable measuring frequency
- Long autonomy; low maintenance, low operating cost
- Low reagent consumption
- 12 Vcc power supply.

►► TOC measuring principle and hydraulic diagram

The sample after proper is pumped inside the reactor; the addition of an acidic reagent converts the inorganic carbon to carbon dioxide, removed by a sparging step. Sparged sample is then injected with a strong oxidant and submitted to UV radiation, to oxidize all organic forms of organic carbon into carbon dioxide, that is later removed from the liquid by an additional sparging step.

Carbon dioxide in gas phase passes through a phase separator, a glass condenser and an halogen filter and it is finally measured by a NDIR detector.

Halogen filter is used to prevent corrosion and condensation inside the stainless steel NDIR flow cell. Compressed air is scrubbed in a soda lime filter, to have a free carbon dioxide gas carrier available. Carrier flow is controlled by a pressure regulator; the flow regulator and the flow rate is measured and displayed by a digital flowmeter.



►► Technical Specifications

MEASURING PRINCIPLE: Total Organic Carbon (TOC) ,measurement after TIC removal by acidification and sparging, sodium persulfate UV promoted oxidation, CO₂ detection by Non Dispersive Infrared Detector (NDIR)

MEASUREMENT TYPE: batch analysis, programmable frequency

MEASURING TIME: between 15 and 30 ,minutes (depending on the range)

MEASURING RANGE: from 0-5/10/20 mg/l C; other ranges available on request

REPEATABILITY: better than 5%; SD% of 7 replicates at 50% of the full scale

ACCURACY: better than 5%, average of 7 replicates at 20% of the full scale

DETECTION LIMIT: better than 0.05mg/L C on range 0-5ppm , calculated as for EPA p.136 appendix B

OUTPUT SIGNAL: 4-20 mA

INPUT SIGNALS: n. 1 Analysis, n. 1 calibration; digital contacts

ALARMS: n. 1 High Limit, n. 1 General, n. 1 Calibration; potential free contacts

SAMPLE AND WASTE DELIVERY: pressure free

REAGENTS REPLACEMENT: 3/4 weeks depending on the operating temperature

SAMPLE TEMPERATURE: 10 - 30 °C

PROTECTION: IP55

HARDWARE: PC104 industrial standard, Integrated keyboard and graphics display, RS232 option

POWER SUPPLY: 12 V DC external power supply from local power to 12 V DC included

WEIGHT: 33 Kg without reagents;

DIMENSION: 800 x 420 x 280 rum (H x W x D)

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Spectrophotometer



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